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MATERIALS TEST REPORT

FKM80 BLUE FDA (V8002F) COMPOUND

ASTM D2000 M2HK 810 A1-10 B38 E078 EF31 F13

Press Cure		Post Cure		
Sheet : 10min 170 $^{\circ}\mathrm{C}$	Sheet: 16 hrs230°C			
Button : 10 min 170 $^{\circ}{ m C}$	Button: 16 hrs 230°C			
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD	
HARDNESS SHORE A	80°±5	83	D2240	
TENSILE STRENGTH, MPA, MIN	≥10	14.88	D412	
ULTIMATE ELONGATION, %, MIN	≥150	159.28	D412	
SPECIFIC GRAVITY (g/cm³)		2.08	D297	
HEAT RESISTANCE 70 H . AT 250 °C (A1-10)			D573	
CHANGE IN HARDNESS, POINTS	+10	+2		
CHANGE IN TENSILES STRENGTH, %	-25	-18.2		
CHANGE IN ULTIMATE ELONGATION,MAX %	-25	-21.6		
COMPRESSION SET, MAX, 22H AT 200℃ (B38)	≤30	21.03	D395	
FLUID RESISTANCE FUEL.101. 70H AT 200℃ (EO78)			D471	
CHANGE IN HARDNESS, POINTS	-15~+5	-8		
CHANGE IN TENSILES STRENGTH, MAX %	-40	-21.5		
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-12.3		
CHANGE IN VOLUME %	0~+15	+8.62		
FLUID RESISTANCE FUEL C, 70H AT 23℃ (EF31)			D471	
CHANGE IN HARDNESS, POINTS	±5	-3		
CHANGE IN TENSILES STRENGTH, MAX %	-25	-15.62		
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-12.6		
CHANGE IN VOLUME %	0~+10	+5.2		
LOW-TEMPERATURE BRITTLENESS NONBRITTLE				
AFTER 3MIN AT -10°C (F13)	NONBRITTLE	PASS	D2137	

Remark:

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
 - the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By Frankie	ng Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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